

Synthesis of structurally well-defined and liquid-phase-processable graphene nanoribbons

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The properties of graphene nanoribbons (GNRs) make them good candidates for next-generation electronic materials. Whereas ‘top-down’ methods, such as the lithographical patterning of graphene and the unzipping of carbon nanotubes, give mixtures of different GNRs, structurally well-defined GNRs can be made using a ‘bottom-up’ organic synthesis approach through solution-mediated or surface-assisted cyclodehydrogenation reactions. Specifically, non-planar polyphenylene precursors were first ‘built up’ from small molecules, and then ‘graphitized’ and ‘planarized’ to yield GNRs. However, fabrication of processable and longitudinally well-extended GNRs has remained a major challenge. Here we report a bottom-up solution synthesis of long (>200 nm) liquid-phase-processable GNRs with a well-defined structure and a large optical bandgap of 1.88 eV. Self-assembled monolayers of GNRs can be observed by scanning probe microscopy, and non-contact time-resolved terahertz conductivity measurements reveal excellent charge-carrier mobility within individual GNRs. Such structurally well-defined GNRs may prove useful for fundamental studies of graphene nanostructures, as well as the development of GNR-based nanoelectronics.

Graphene nanoribbons (GNRs), defined as nanometre-wide strips of graphene, are attracting increasing attention as highly promising candidates for next-generation semiconductor materials^{1–4}. Quantum confinement effects impart GNRs with semiconducting properties, namely with a finite bandgap that critically depends on the ribbon width and its edge structure^{1,3}. Fabrication of GNRs has been carried out primarily by ‘top-down’ approaches, such as lithographical patterning of graphene^{5,6} and unzipping of carbon nanotubes^{7,8}, to reveal their semiconducting nature and excellent transport properties¹. However, these methods are generally limited by low yields and lack of structural precision, which leads to GNRs with uncontrolled edge structures.

In contrast, a ‘bottom-up’ chemical synthetic approach based on solution-mediated^{9–13} or surface-assisted¹⁴ cyclodehydrogenation, namely ‘graphitization’ and ‘planarization’, of tailor-made three-dimensional (3D) polyphenylene precursors offers an appealing strategy for making structurally well-defined and homogeneous GNRs. The polyphenylene precursors are built up from small molecules, and thus their structures can be tailored within the capabilities of modern synthetic chemistry¹⁵. On the one hand, GNRs (>30 nm) produced by solution-mediated methods are precluded from unambiguous structural characterization, that is, microscopic visualization, because of their limited processability^{9,12}. On the other hand, GNRs produced by the surface-assisted protocol are characterized to be atomically precise using scanning tunnelling microscopy (STM)¹⁴. Nevertheless, this method can only provide a limited amount of GNR material, which is further bound to a metal surface and so impedes wider applications in electronic devices.

To date, there is no report on the large-scale fabrication of long (>100 nm) and processable GNRs with high structural definition. Here we demonstrate an efficient bottom-up solution synthesis of longitudinally well-extended (>200 nm) GNRs with excellent liquid-phase processability based on the cyclodehydrogenation of semirigid polyphenylene precursors of high molecular weight (Fig. 1a). The narrow GNRs had an optical bandgap of 1.88 eV, and their structure was supported by infrared, Raman, ultraviolet–visible (UV-vis) absorption and nuclear magnetic resonance (NMR) spectroscopies. Scanning probe microscopy (SPM) analysis of GNRs deposited from dispersions on graphite substrates demonstrates an exquisitely ordered self-assembled monolayer of GNRs, which further corroborates their well-defined structure. Moreover, such GNRs offer the chance for the first liquid-phase investigation of their electronic properties by employing non-contact, time-resolved terahertz (THz) conductivity measurements¹⁶ to reveal excellent intramolecular charge-carrier mobility of the GNRs.

Results and discussion

Solution synthesis of liquid-phase-processable GNRs with high longitudinal extension. First, a novel type of polyphenylene precursor, **2**, with extremely high molecular weight was synthesized by employing Diels–Alder polymerization (Fig. 1a)^{17,18}. The monomer building block **1**, which consists of a cyclopentadienone as the conjugated diene and an ethynyl group as the dienophile, functions as a precursor for the AB-type Diels–Alder polymerization to give **2** in high yield (Supplementary Methods). Dodecyl chains were installed on the periphery of **2** to enhance

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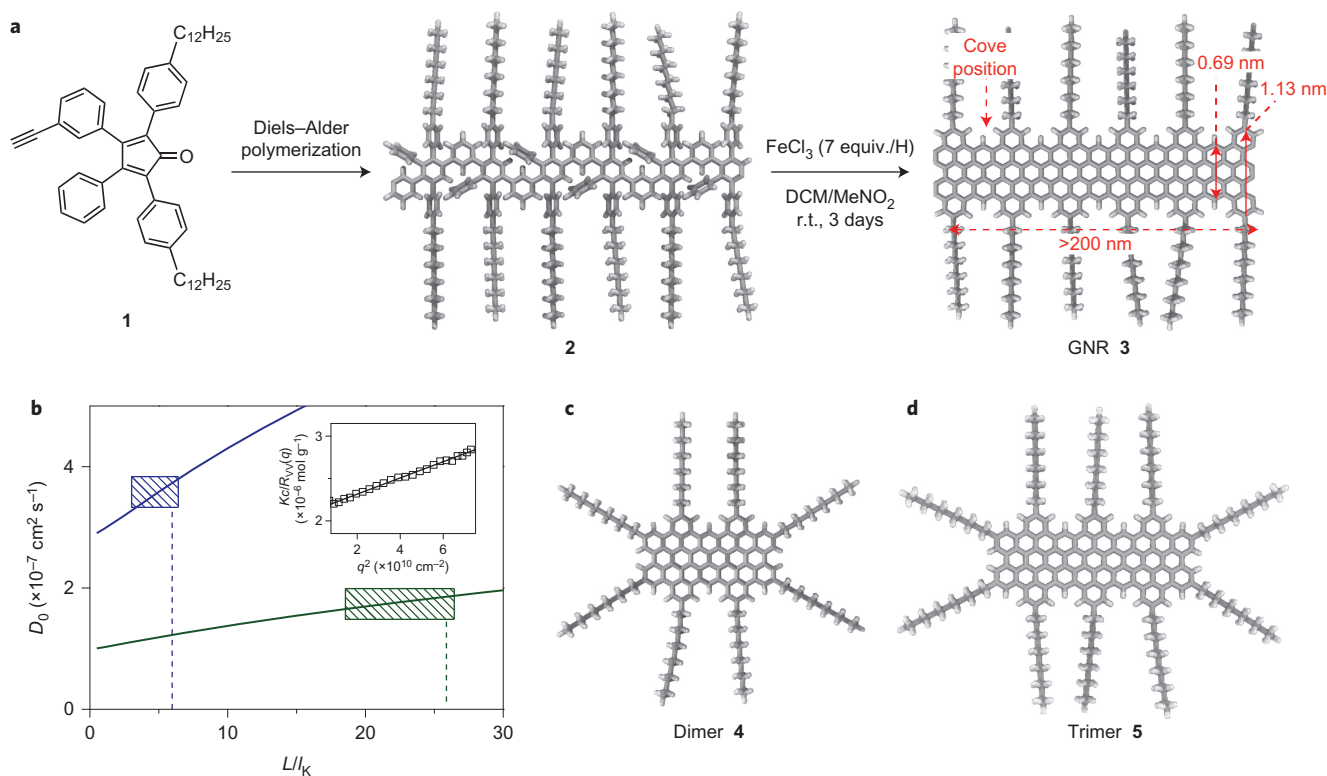


Figure 1 | Structures of compounds and light-scattering characterization of precursor **2**. **a**, Schematic synthetic route to longitudinally extended GNR **3** via AB-type Diels-Alder polymerization of monomer **1**. Precursor **2** was graphitized into GNR **3** by intramolecular oxidative cyclodehydrogenation. **b**, Translation diffusion, D_0 , of precursor **2** as a function of the flexibility ratio L/l_k for two different contour lengths L (green line, 480 nm; blue line, 110 nm) and Kuhn segment length, l_k . The vertical lines correspond to the values of L/l_k obtained from Supplementary equation (13). Inset: normalized static light-scattering intensity ($R_{90}(q)$) is the absolute Rayleigh ratio, $K(\text{mol g}^{-2} \text{cm}^2)$ is the optical constant and $c(\text{g cm}^{-3})$ is the solute concentration, and the size of the symbols captures the experimental error) at different wave vectors represented by Supplementary equation (11) yields the molecular weight M_w and the radius of gyration R_g of precursor **2**. In addition, access to the translation diffusion D_0 (main plot) reveals an unexpectedly large l_k of 18 nm (about 25 repeat units) for precursor **2**. **c**, Structure of dimer **4**. **d**, Structure of trimer **5**. Structures of GNR **3**, dimer **4** and trimer **5** were optimized by Merck Molecular Force Field 94 (MMFF94) calculations. Grey, carbon; white, hydrogen, r.t., room temperature.

the dispersibility of the resulting GNRs as well as sterically hindered conformations, which ensures the formation of targeted GNRs on the graphitization (Supplementary Fig. 1).

The polymerization of monomer **1** was performed simply by heating **1** to 260–270 °C, without any additional reagent or catalyst, either in a diphenyl ether solution or in a melt. Polyphenylene precursor **2** was most probably obtained as a mixture of regioisomers because of two possible orientations of unsymmetrical monomer **1** on each Diels-Alder cycloaddition step. However, all the regioisomers led to one GNR structure, as depicted in Supplementary Fig. 1. Based on size-exclusion chromatography (SEC) analysis against polystyrene (PS) standards, the resulting weight-average molecular weight (M_w) of precursor **2** ranged from 24 ± 2 to $620 \pm 60 \text{ kg mol}^{-1}$, one order of magnitude larger than the M_w obtained by Ni-catalysed AA-type Yamamoto polymerization¹², and surpassed the M_w of any reported linear polyphenylene polymers (Supplementary Table 1)^{9,17,18}. M_w greater than 100 kg mol^{-1} was obtained when the concentration of monomer **1** was more than 200 mM in the polymerization. The polydispersity index (PDI) of precursor **2** ranged from 3.0 to 14 based on the PS standard, which can be explained by the possible formation of cyclic oligomers in addition to polymers (Supplementary Figs 2–5)¹⁹. Such small oligomers could be removed by fractionation with recycling preparative SEC or reprecipitation (Supplementary Fig. 5), which often results in polymer precursors **2** with PDI of 1.9 or smaller (Supplementary Table 1).

Although the SEC analysis of such polyphenylene polymers with kinked and non-rigid backbone structures has been performed

conventionally with PS standard^{9,12,13,17,18}, it is reasonable to employ the poly(*p*-phenylene) (PPP) standard in parallel to obtain a second estimate of the actual molecular weight. For example, M_w of precursor **2-I** was estimated based on PPP and PS standards to be $M_{w,\text{PPP}} = 150 \pm 20 \text{ kg mol}^{-1}$ and $M_{w,\text{PS}} = 380 \pm 40 \text{ kg mol}^{-1}$, respectively (Supplementary Table 1, entry 4'). Furthermore, static light-scattering analysis was performed for the unambiguous determination of absolute M_w (ref. 20). Dynamic light-scattering experiments assured the presence of a single population of precursor **2** (Supplementary Fig. 6) and revealed its chain conformation (Fig. 1b)²⁰. The absolute M_w of precursor **2-I** was thus determined to be $470 \pm 30 \text{ kg mol}^{-1}$, which was well approximated by $M_{w,\text{PS}}$ (Fig. 1b). However, the absolute M_w of precursor **2-II** of smaller molecular weight ($M_{w,\text{PPP}} = 100 \pm 10 \text{ kg mol}^{-1}$, $M_{w,\text{PS}} = 220 \pm 20 \text{ kg mol}^{-1}$; see Supplementary Table 1, entry 2') amounted to $108 \pm 8 \text{ kg mol}^{-1}$, which was closer to $M_{w,\text{PPP}}$. These results can be rationalized by the surprisingly large Kuhn length of precursor **2** ($l_k \approx 18 \text{ nm}$), that is precursor **2** assumes a semirigid conformation similar to that of PPP when it is short (**2-II**, $L_w \approx 110 \text{ nm}$, where L_w is contour length), but it behaves as semiflexible, being closer to PS, when it becomes longer (**2-I**, $L_w \approx 480 \text{ nm}$; vertical lines in Fig. 1b). Therefore, it can be concluded that the combination of PS and PPP standard calibration allows valid estimations of the M_w of precursor **2**. In the following text SEC data are given with ranges corresponding to those determined by PS and PPP standard calibrations, for example from $M_{w,\text{PPP}}$ to $M_{w,\text{PS}}$.

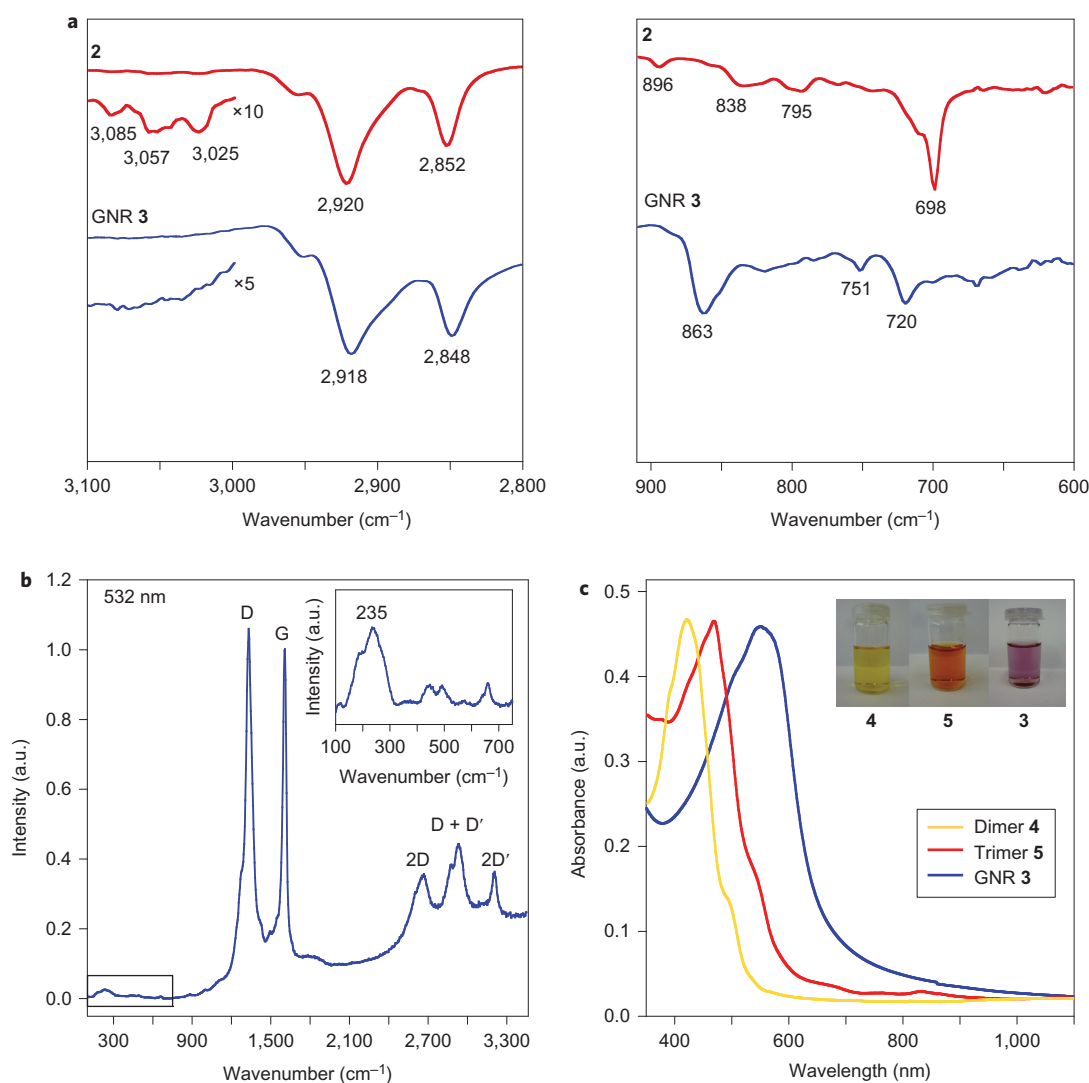


Figure 2 | Spectroscopic characterization of GNR 3. **a**, Representative FTIR spectral regions of polyphenylene precursor **2** (red lines) and GNR **3-I** (blue lines) show disappearance of the bands derived from mono- and disubstituted benzene rings on graphitization. **b**, Raman spectrum of GNR **3-I** measured at 532 nm (2.33 eV) on a powder sample with laser power below 0.1 mW. The inset shows a magnified area of the spectrum (black oblong, bottom left) to display a peak from the RBLM at 235 cm^{-1} . Observation of the width-specific RBLM corroborates the high uniformity of the GNRs. **c**, Normalized UV-vis absorption spectra of GNR **3-I** (in NMP, blue line) in comparison with those of dimer **4** (in THF, yellow line) and trimer **5** (in THF, red line). The optical bandgaps of dimer **4**, trimer **5** and GNR **3** are 1.88, 2.24 and 2.09 eV, respectively, based on the absorption edges, which demonstrates the lowering of the bandgap upon the longitudinal extension. Inset: photographs show dispersions of **3**, **4** and **5**. a.u., arbitrary units.

Finally, the non-planar precursor **2** was ‘planarized’ and ‘graphitized’ into GNR **3** in dichloromethane solution, employing intramolecular cyclodehydrogenation with Fe(III) chloride as the Lewis acid and oxidant^{12,13}. The synthesis can be scaled up readily to the gram scale. GNR **3** features a cove-type edge structure with a lateral width of 0.69–1.13 nm (Fig. 1a). Representatively, precursors **2-II** with M_w from 100 ± 10 to $220 \pm 20 \text{ kg mol}^{-1}$ and PDI of 1.5–1.8 (Supplementary Table 1, entry 2’) and **2-III** with M_w from 270 ± 30 to $640 \pm 60 \text{ kg mol}^{-1}$ and PDI of 1.7–1.9 (Supplementary Table 1, entry 3’) were transformed into GNRs **3-II** and **3-III**, respectively, which were identical within the realm of spectroscopic analysis (see below). The average length of GNRs **3-II** and **3-III** can be estimated to be about 90–200 and 250–600 nm, respectively, based on the M_w of precursors **2-II** and **2-III**.

For comparison, we also synthesized two model nanographene compounds, dimer **4** and trimer **5**, which correspond to short cutouts of GNRs, from precursors **S8** and **S11**, respectively (see Supplementary Methods and Supplementary Figs 8–13). The

successful graphitization of **S8** and **S11** into **4** and **5**, respectively, was demonstrated clearly by matrix-assisted laser desorption/ionization time-of-flight (MALDI-TOF) mass spectrometry (MS) analysis, which shows that their isotopic distributions with no partially fused intermediates were in perfect agreement with simulations (Supplementary Fig. 8). This result highlights the efficient graphitization of the oligophenylene precursors and thus supports the successful formation of GNR **3**.

Spectroscopic characterization of the GNRs. The high efficiency of graphitization and planarization of precursor **2** into GNR **3** was confirmed by the combination of Fourier transform infrared (FTIR), Raman and solid-state ^1H NMR spectroscopies (Fig. 2 and Supplementary Figs 7 and 15). FTIR analysis of precursor **2** and GNR **3-II**, before and after the graphitization, revealed the disappearance of out-of-plane (*opla*) C–H deformation bands at 698, 795 and 838 cm^{-1} , which are typical for mono- and disubstituted benzene rings (Fig. 2a and Supplementary Fig. 15)^{12,21}.

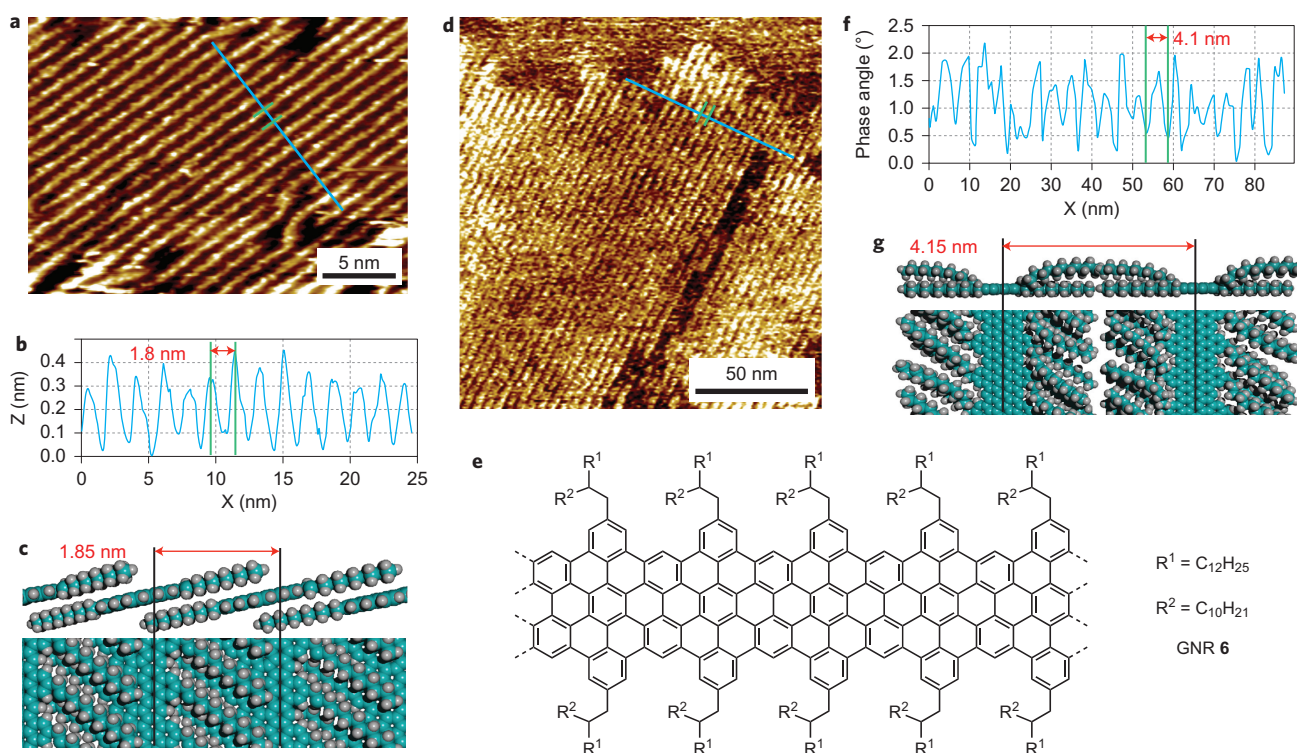


Figure 3 | STM and AFM characterization of GNRs 3-I and 6. **a**, STM image of GNR 3-I on HOPG (dry film) demonstrates a well-organized monolayer of straight and uniform nanoribbons of up to about 60 nm in length. **b**, Height profile (Z) along the blue line in **a**; (X) shows the periodicity of the structures formed by GNR 3-I on a HOPG surface, which indicates partial stacking of the GNRs. **c**, Molecular model of partially stacked GNR 3-I. **d**, AFM phase image of GNR 6 on HOPG (dry film) demonstrates a highly organized self-assembled monolayer of straight and uniform nanoribbons of over 200 nm in length. **e**, Molecular structure of GNR 6. **f**, Profile (along the blue line in **d**) of the AFM phase image of GNR 6 displays a periodicity in agreement with the expected width of the GNRs, including the alkyl chains. **g**, Molecular model of GNR 6. Blue, carbon; grey, hydrogen.

Furthermore, the signal triad from aromatic C–H stretching vibrations at 3,025, 3,057 and 3,085 cm^{-1} was attenuated, and the *opla* band typical for aromatic C–H at the cove position (Fig. 1a) appeared at 863 cm^{-1} , which verifies the efficient conversion of precursor **2** into GNR **3**^{9,12,21}. These observations were in agreement with the changes observed in the FTIR spectra on the cyclodehydrogenation of precursors **S8** and **S11** into dimer **4** and trimer **5**, respectively (Supplementary Figs 14 and 15).

The Raman spectrum of GNR 3-II (532 nm, powder sample) is consistent with those of GNRs synthesized previously by the bottom-up synthesis (Fig. 2b)^{12,14}. The G peak is up-shifted ($\sim 1,605 \text{ cm}^{-1}$) and has a larger full width at half maximum ($\sim 25 \text{ cm}^{-1}$), which is expected from quantum confinement because this relaxes the Raman selection rule. The intense D peak is activated by the confinement of π -electrons into a finite-size domain, and described by collective modes of the confined hexagonal rings²², as shown by previous studies on polycyclic aromatic hydrocarbons^{23,24}. Remarkably, a distinct peak from a ribbon width-specific low-frequency mode, namely the radial breathing-like mode (RBLM), can be observed for GNR 3-II at $\sim 235 \text{ cm}^{-1}$, which indicates high uniformity of the width of GNRs in the sample (Fig. 2b, inset)¹⁴. The low-frequency peak is visible with excitation at 532 nm, but not at 633 nm, which shows its resonant nature is similar to the radial breathing mode of CNTs.²⁵ This peak is not observed in Raman spectra of dimer **4** and trimer **5**, which confirms that it is characteristic to the GNR structure (Supplementary Fig. 16). The wavenumber of the RBLM (ν_{RBLM}) is nearly independent of the edge structure and can be estimated roughly by $\nu_{\text{RBLM}} = 3,222/w \text{ cm}^{-1}$, where w (Å) is the width of the GNR²⁶. The RBLM of GNR **3** with a width of $w = 11.3 \text{ Å}$ can thus be estimated to be 285 cm^{-1} , which is in good agreement

with the experimental result and further validates the formation of GNR **3** with a uniform lateral width of $\sim 1 \text{ nm}$.

The solid-state ^1H NMR characterization showed that precursor **2**, which possesses a semiflexible to semirigid structure, becomes rigid after graphitization to GNR **3** (Supplementary Fig. 7). Moreover, the 2D ^1H - ^1H double quantum–single quantum (DQ-SQ) NMR correlation experiments allowed the observation and assignment of the different protons at the cove positions for GNR **3**. The significantly broadened ^1H NMR signals for bulk GNR **3** can be ascribed to heterogeneous packing of GNRs, which shifts the ^1H NMR signals in opposite directions as a result of aromatic/anti-aromatic ring currents²⁷.

Owing to the unique architecture of such GNRs with a cove edge periphery (Fig. 1a) and the dodecyl chains densely installed on the peripheral positions to alleviate the aggregation, GNR **3** displays excellent dispersibility in common organic solvents such as THF, chlorobenzene and 1,2,4-trichlorobenzene (TCB). This dispersibility contrasts starkly with that of carbon nanotubes, graphene and previously reported GNRs ($>30 \text{ nm}$), which necessitate a special highly polar solvent, such as *N*-methylpyrrolidone (NMP), for exfoliation^{12,28}. Mild sonication of GNR **3** in the aforementioned solvents generates transparent purple dispersions with a typical concentration of $\sim 0.01 \text{ mg ml}^{-1}$ (Fig. 2c, inset). The dispersions are stable without any visible precipitation for at least three months. Albeit the presence of aggregates in dispersions, such remarkable dispersibility of GNR **3** in conventional organic solvents renders it liquid-phase processable and enables further physical characterization.

The UV-vis spectrum of GNR 3-II in an NMP dispersion reveals an absorption maximum at 550 nm and an optical bandgap of 1.88 eV (Fig. 2c). GNRs 3-II and 3-III display basically identical

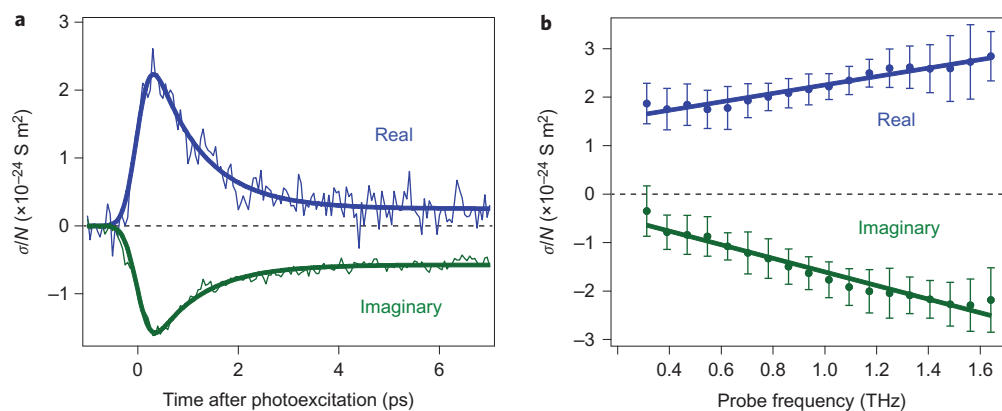


Figure 4 | Ultrafast photoconductivity of GNR 3-II. **a**, Real and imaginary components of the complex photoinduced conductivity of GNRs dispersed in TCB as a function of time after excitation. Excitation wavelength was 400 nm. A quick rise in both real and imaginary conductivity is observed after excitation at time 0, followed by a slower decay. Real conductivity is an indication of photoexcited free-charge carriers present just after excitation. Thick solid lines represent simulations that reveal free-carrier lifetimes of ~ 1 ps. **b**, Frequency-resolved complex photoconductivity of the GNR dispersion scaled to an initial surface excitation density N . The frequency-resolved conductivity was measured 300 fs after excitation, at the peak of the photoconductivity, at an absorbed fluence of 4.3×10^{18} photons m^{-2} . Solid lines through the data points are guides to the eye. Error bars on the conductivity in **b** show plus/minus the standard deviation obtained from 15 consecutive measurements of the THz waveform. Systematic errors, for instance in the independent determination of N , can also affect the magnitude (not the shape) of the scaled conductivity. We estimate the possible magnitude of the systematic errors to be about 25%. Peak magnitudes in **a** are scaled to the frequency averaged conductivities of **b**.

absorption spectra. Clearly, for GNRs 200 nm long (**3-I**), the longitudinal confinement is negligible in determining the optical properties. UV-vis absorption spectra of dimer **4** and trimer **5** show similar spectral features to that of GNR **3-II** with absorption maxima at 420 and 467 nm, and optical bandgaps of 2.24 and 2.09 eV, respectively (Fig. 2c). These results indicate that the bandgap decreases with longitudinal extension to reach a plateau at 1.88 eV. Moreover, the optical bandgap of 1.88 eV is consistent with the estimated bandgap of 2.04 eV, which was calculated by density functional theory²⁹, further proving the structural identity of GNR **3**.

SPM analyses of the GNRs. Profiting from the high dispersibility of GNR **3**, we were able to image the molecular structure of GNRs with such high molecular weights at the solid-air interface by means of STM. Figure 3a displays an STM image of a dry film of GNR **3-II** on highly oriented pyrolytic graphite (HOPG) deposited by leaching a small crystal using hot TCB. The STM image reveals straight and uniform GNRs co-aligned into domains with characteristic noodle-like structures similar to self-assemblies of conventional conjugated polymers such as polythiophenes and polyanilines. The height information (about 0.3–0.4 nm) is indicative of the formation of self-assembled monolayers (Fig. 3b). The average width of lamellae (1.8 ± 0.2 nm) corresponds to only half the calculated width of a single nanoribbon, including the alkyl chains (~ 3.80 nm), and suggests partial stacking interactions between neighbouring GNRs (Fig. 3b,c).

GNRs of up to ~ 60 nm can be imaged readily using such a crystal-leaching method. The prevalence of relatively shorter fragments of GNRs on the surface results from the expected difference in the dispersibility of the shorter and longer GNRs. The relatively short GNRs are more dispersible than the longer ones and thus are extracted out preferentially during the deposition process. The longer fragments of GNRs within the sample are expected to be less dispersible for the obvious reasons, namely higher molecular weight and better stacking in the solid state, so they remain either in the crystal or as higher order (3D) aggregates. Indeed, GNR **3-III**, with a larger average length, showed no surface self-assembly at all, which indicates the necessity of higher dispersibility for the fabrication of self-assembled films that consist of longer (>100 nm) GNRs. However, isolated ribbons could be visualized

by STM at the Au(111)/TCB interface for short GNRs, that is about 14–27 nm (Supplementary Figs 26 and 27). Remarkably enough, the periodicity observed in the edge structure of the GNRs was in full agreement with the longitudinal length of one repeating unit, which provides further structural proof for GNR **3** (Supplementary Fig. 27).

To further enhance the dispersibility of GNRs, longer and branched 2-decyltetradecyl chains were installed on the peripheral positions of the GNRs (GNR **6**, Fig. 3e). These alkyl chains are sterically bulkier than the dodecyl chains and have proved to be more effective at preventing the intermolecular π - π stacking interactions of nanographenes³⁰. The synthesis and characterization of GNR **6** was carried out in a similar manner to that of GNR **3**, using polyphenylene precursor **S18** with M_w from 160 ± 20 to 370 ± 40 kg mol^{-1} and PDI of 3.4–4.9 (see Supplementary Methods and Supplementary Figs 17–24). The concentration of dispersions of GNR **6** in THF can reach 0.2 mg ml^{-1} , which is over an order of magnitude larger than that of GNR **3**. Moreover, GNR **6** is also readily dispersible in other conventional organic solvents, such as chloroform and dichloromethane, in which GNR **3** shows no dispersibility.

Atomic force microscopy (AFM) visualization of a drop-cast film of GNR **6** on HOPG reveals highly ordered self-assembled monolayers of uniform GNRs with longitudinal length over 200 nm (Fig. 3d). The observed length of the GNRs is in agreement with an estimated average length of about 110–260 nm calculated from the M_w of precursor **S18**. The measured width of the stripes is 4.1 ± 0.1 nm, which corresponds to the calculated width of GNR **6**, including the alkyl chains (4.15 nm) (Fig. 3f,g). The bulkiness and high density of branched alkyl chains substituted on these GNRs prevent alkyl chain interdigitation and lead to the formation of monolayers in which the molecules are adsorbed simply, with their long axes parallel to each other. This packing arrangement is in contrast to that observed for GNR **3-II**, in which the monolayers are dominated by π -stacking interactions within coadsorbed molecules (Fig. 3g). The increased dispersibility of GNR **6** allowed the visualization of polymers of different lengths. AFM data obtained on the same sample often showed the presence of longer and shorter GNRs deposited on the HOPG surface (Supplementary Fig. 25). These results evidently demonstrate the straight and long

structure of GNR **6** with excellent liquid-phase processability despite the presence of aggregates in dispersions.

Investigation of the electronic properties of GNRs by THz spectroscopy. The high dispersibility of GNRs enabled the unprecedented liquid-phase studies of their charge-carrier mobility by utilizing time-resolved THz spectroscopy. Although device fabrication on such narrow GNRs is highly challenging, this method allows a simple and contact-free investigation of carrier mobility. To this end, we mobilized charges optically by above-bandgap excitation, using a short femtosecond pulse of 400 nm light. The conductivity of the charges was determined subsequently using a single-cycle THz pulse. The THz pulses essentially constitute a very rapid succession of positive and negative fields (single-cycle pulses), which accelerate the charges. The interaction between the charges and the THz field modifies the transmitted THz pulse, which can be related directly to the complex (that is, containing real and imaginary parts) conductivity of electrons and holes in the GNRs¹⁶. In contrast to device measurements that require charges to move over macroscopic distances, charges in our THz experiments are probed on picosecond timescales, during which they move only on the order of 10 nm. Thus, the intrinsic conduction properties of electrons in individual nanoribbons can be probed. The effect of the aggregation in the dispersion can be largely excluded, as proved by THz spectroscopy investigation on drop-cast films of GNR **3** (Supplementary Fig. 29) and dispersions of dimer **4** (Supplementary Fig. 30).

Figure 4a shows the time-dependent conductivity of GNR **3-III** in a TCB dispersion, which exhibits a fast rise after excitation and a subsequent rapid decay in both the real and the imaginary parts. The frequency-resolved complex photoconductivity $\sigma(\omega; \tau)$, recorded at $\tau = 300$ fs after photoinjection of charge carriers, is shown in Fig. 4b. The conductivity shows significant positive real and negative imaginary components, both of which increase in absolute value with frequency. Similar results were obtained for GNRs with a shorter average length of about 20–33 nm (data not shown), which indicates that the longitudinal confinement has a negligible influence on the THz conductivity.

It is instructive to compare THz-resolved conductivities of the GNR to those observed for organic semiconducting polymers such as polythiophene (P3HT)^{31,32} and polyphenylenevinylene (PPV)^{33,34} derivatives. There are clear similarities and striking differences. The conductivity spectra $\sigma(\omega; \tau)$ reported for the polymers are very similar to that shown in Fig. 4b. For the polymers, it was concluded by us^{33,34} and others^{31,32} that such a THz response is indicative of dispersive transport of free, unbound carriers with impeded long-range transport. These initially excited free carriers can quickly form excitons (free-carrier lifetimes are on the order of 1 ps for the PPV derivatives^{33,34}) as a result of the limited screening between electrons and holes in these low-dielectric systems.

Excitons are bound electrons and holes that exhibit no real conductivity, but are highly polarizable. This polarizability appears in the conductivity spectrum as a negative imaginary conductivity that persists for long delay times, as also apparent for the GNRs (Fig. 4a)³³. The time-dependent conductivity observed in the GNRs (Fig. 4a) reveals an increase in the relative magnitude of the imaginary conductivity with time, consistent with the formation of excitons. The polarizability α can be determined from the slope of the imaginary conductivity response³⁵, as it is expected that roughly every photon generates an exciton (quantum efficiency for exciton formation near 100%) at long times³⁴. The exciton polarizability amounts to $1.5 \times 10^3 \text{ \AA}^3$. This number is comparable to exciton polarizabilities determined previously for semiconducting polymers³⁴. These measurements thus show that to drive photo-current in, for example, a photovoltaic device containing GNRs,

exciton dissociation is required, analogous to semiconducting polymers, which typically are blended with fullerene derivatives for that purpose.

Two features in the response of GNR **3-III** that are distinct from those of conventional semiconducting polymers are (1) the relatively weak frequency dependence of the real conductivity and (2) the large amplitude of the real conductivity. The frequency dependence of the real conductivity in polymers results from carriers interacting with torsional and conjugation irregularities along the polymer backbone. At higher frequencies the conductivity is probed over shorter length scales, where fewer irregularities are encountered, and thus higher conductivity is observed. Therefore, the weak frequency dependence observed for GNRs indicates a very low defect density and a mostly planar molecular geometry. Furthermore, the amplitude of the real conductivity of GNRs, scaled to the excitation density, is almost an order of magnitude larger than that observed for semiconducting polymers in Hendry *et al.*³⁴.

The quantum efficiencies for free-carrier generation in polymer films and polymers in solution are reported to be on the order of 10^{-3} and 10^{-5} , respectively³⁴. Accounting for this, we can estimate the carrier mobility of GNR **3-III** measured in a dispersion to be within the range $150\text{--}15,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ (see Supplementary Methods for details). Independent of the precise value of the mobility, it is clear that GNRs possess conductivity properties superior to those of conventional organic polymeric semiconductors. The extracted mobility values are significantly lower than those of graphene, reported to be as high as $200,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ (ref. 36). This is to be expected when going to narrow ribbons because lateral confinement not only induces a bandgap, but also a non-zero effective carrier mass which scales linearly with the bandgap, dramatically reducing the carrier mobility^{37,38}.

Conclusion

The strong aggregation nature of the GNRs hindered their comprehensive characterizations and rendered the interpretation of the obtained data difficult. Nevertheless, the high liquid-phase processability and the excellent intrinsic mobility indicate the remarkable potential of such bottom-up synthesized GNRs for future applications in nanoelectronics. The novel bottom-up solution-synthesis approach via Diels–Alder polymerization presented here is applicable to a variety of AB-type monomers, and thus holds great promise for the tailor-made synthesis of long (>200 nm) liquid-phase processable and chemically precise GNRs with various width and edge structures. Moreover, installation of different functional groups on the periphery of such GNRs is feasible, which can bestow specific functionalities on them as well as further enhance their processability to realize wider applications, such as in GNR-based nanocomposites.

Methods

Sample preparation. Full details regarding the synthesis and characterization of all the materials are given in the Supplementary Information.

Raman spectroscopy analysis. Raman spectra were measured with a Witec Confocal Raman spectrometer, equipped with 633 and 532 nm laser lines. A $\times 100$ objective was used, and the power was kept well below 0.1 mW to avoid damage.

SPM visualization of GNRs. STM experiments were performed using PicoLE (Agilent) operating in constant-current mode on HOPG (grade ZYB, Advanced Ceramics Inc.). STM tips were prepared by mechanical cutting from Pt/Ir wire (80%/20%, diameter 0.2 mm). A molecular model was constructed using the HyperChem 7.0 program³⁹. To form films of GNR **3**, a small amount of the material was placed into a semiclosed capillary and fixed orthogonally over a preheated ($\sim 130^\circ \text{C}$) HOPG surface. Application of small drops of TCB resulted in gradual etching of the GNR sample accompanied by solvent evaporation and radial deposition of dissolved nanoribbons onto a graphite surface in close vicinity to the crystal. For AFM measurements, a Multimode AFM with a Nanoscope IV controller (Veeco/Digital Instruments) was employed in intermittent contact mode. Prior to AFM measurements, GNR powder was dispersed in TCB followed by heat and

sonication cycles to ensure dissolution of GNRs. The AFM samples were then prepared by applying a drop of hot TCB dispersion on HOPG followed by evaporation of TCB at higher temperatures (~100 °C). AFM and STM images were recorded at room temperature and were processed using SPIP (Image Metrology) software. STM images were calibrated using the graphite lattice as reference for obtaining correct lateral dimensions.

THz spectroscopy analysis of GNRs. Optical pump–THz probe measurements were performed using the output from a titanium sapphire laser that generated pulses with a central wavelength of 800 nm, and a duration of ~40 fs, with a 1 kHz repetition rate. Pump pulses were frequency doubled to 400 nm in a barium borate crystal, and impinged on the sample after a mechanically adjustable delay. Single-cycle probe pulses comprising frequencies in the 0–2 THz range were generated from the 800 nm pulses in a 0.5 mm thick ZnTe crystal by a process called optical rectification¹⁶. Beyond the sample, the transmitted THz field was detected with a third 800 nm pulse in a second ZnTe crystal using the electro-optic effect¹⁶. By mechanically delaying the detection pulse, the whole waveform of the THz pulse could be measured, and the frequency-resolved conductivity could be obtained.

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Author contributions

K.M. and X.F. planned the project. A.N. designed and synthesized all the materials and performed standard characterization, including FTIR analysis. A.N. and Y.H. conducted UV–vis absorption spectroscopic analysis. H.Y., I.A.V. and C.C. carried out Raman spectroscopic analysis. O.I., B.L., K.S.M., T.B. and S.M. performed SPM experiments. S.A.J. conducted the THz spectroscopy experiments. M.R.H. carried out solid-state NMR experiments. A.H.R.K. performed laser light-scattering experiments. X.F., M.B., G.F., S.D.F. and K.M. supervised the experiments. A.N., S.A.J., C.C., G.F., O.I. and K.S.M. co-wrote the manuscript, and X.F., M.B., S.D.F. and K.M. corrected and finalized it. All authors discussed the results and implications and commented on the manuscript.

Additional information

Supplementary information and chemical compound information are available in the online version of the paper. Reprints and permissions information is available online at www.nature.com/reprints. Correspondence and requests for materials should be addressed to X.F. and K.M.

Competing financial interests

The authors declare no competing financial interests.